



Stanley® - PB2500 Smart

Battery Powered Process Monitoring Blind Rivet Tool

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STANLEY
Assembly Technologies

Battery Powered Process Monitoring Blind Rivet Tool

PB2500 Smart builds on the well proven capabilities, quality, and robustness of the original PB2500 tool, to deliver a class leading cordless blind rivet installation and process monitoring system.

Maximises productivity: Installs 1,100 Steel 4.8mm (3/16") blind rivets with a single charge, using a 2.0Ah battery. On-board process monitoring ensures that incorrectly fastened joints are detected immediately, preventing entire batches being affected.

Easy to use: Quick release nose housing and jaw guide, quick slide battery installation, LED light to ensure clear line of sight to the application, ergonomic soft grip handle for operator comfort. The built in touch screen allows the process monitoring system to be easily set up and used.

Warranty: 2 years in total (1 year & 1 year extension if the tool is registered online via our Warranty Registration Form).



Benefits:

- Enhances operator mobility, enabling them to move easily around applications without the constraints and hazards of a compressed air line. Maximizes output and reduces operator fatigue thanks to its balanced, ergonomic design.
- On-board process monitoring system includes OK / Not OK notification for each rivet installation, together with review of the related placing curves. 500,000 setting results storage capacity.
- The tool is Wi-Fi & Bluetooth enabled, in readiness for the mobile app being launched in 2021.
- Prevents unscheduled downtime, combining the benefits of longlasting DEWALT lithium ion battery with industry leading charging time. Tool-less, quick change, nose housing and jaw guide systems further enhances productivity.

Package Contents:

Part numbers:

- PB2500S-GB1832 (UK)
- PB2500S-QW1832 (Rest of Europa)

1 x PB2500 Smart tool, with nosepiece size 4,8mm

2 x DeWALT 18V Lithium-Ion 2.0Ah batteries

1 x DeWALT DCB115 Charger

1 x Bag with nosepiece and jaw pusher 3,2mm

1 x Bag with nosepiece and jaw pusher 4,0mm

1 x Instruction manual

KVT Ordering designation:

Articlenumber: 9045266

Bossard-Norm [BN]: 56255

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Specifications:

Pull force (kN [lb]):	8,5 [1911,0]	
Placing stroke - (mm [in]):	25,0 [0,984]	
Battery type:	Li-Ion (Removable and Rechargeable).	
Available battery capacities (Ah):	2.0 (supplied with tool)	4.0 (Option)
Tool weight (kg [lb]):	1,8 [4,0]	2,1 [4,6]
Tool dimensions L x H - (mm [in]):	341 (13,4) x 241 (9,5)	341 (13,4) x 261 (10,3)
Battery charge time (mins):	30	60
Sound Pressure:	76 dB(A)	
Sound Power:	87 dB(A)	
Vibration level:	< 2,5 m/s ² [8 ft/s ²]	
Rivet placings, 2,0 Ah Battery:	1.100 [4,8mm steel rivet, SD62BS, Smart function off].	
Compliance standards met:	CE, CSA, UL(CSAus) (MIC, FCC, IC, RCM, RED, NBTC)	
User interface	Touch screen on tool.	
Interface to other devices	2,4 GHz Wi-Fi and Bluetooth. USB (to PC / Laptop).	
Process monitoring strategy	Single box.	
Data analysis methods	CSV file download. Screen on tool (results & placing curve).	

Placing Capacity:

Fastener Type	Minimum size Ø (mm)	Maximum size Ø (mm)
Open End	2,4mm (3/32")	4,8mm (3/16")
Closed End	3,2mm (1/8")	4,8mm (3/16")
Avex® / Stavex®	3,0mm	4,8mm (3/16")
Avinox® Avilbulb®	3,2mm (1/8")	4,8mm (3/16")
HR/HT	3,2mm (1/8")	4,8mm (3/16")
Interlock®	4,8mm (3/16")	4,8mm (3/16")
Klamp-Tite® / KTR	4,8mm (3/16")	4,8mm (3/16")
LSR / Bulbex®	3,2mm (1/8")	4,8mm (3/16")
Monobolt®	4,8mm (3/16")	4,8mm (3/16")
V-Grip	4,0mm	4,8mm (3/16")
Pull-Thru (PT)	3,0mm	3,0mm
Q Rivet	3,2mm (1/8")	4,8mm (3/16")
T-Lok®	4,3mm	4,8mm
T Rivet	4,8mm (3/16")	4,8mm (3/16")
AVSEAL®	4,0mm	7,0mm



**KVT-Fastening
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Bossard AG**

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